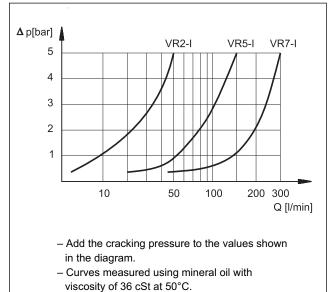
# 45 100/110 ED





#### PRESSURE DROP $\triangle$ P-Q



#### PERFORMANCES

valve code	nominal dimension	maximum flow rate	mass [kg]	max operating pressure [bar]	
Couc		[l/min]		continuous	peak
VR 2- I	1/4"	50	0,1	320	320
VR 5- I	3/4"	150	0,2	250	320
VR 7- I	1¼"	300	0,8	250	320

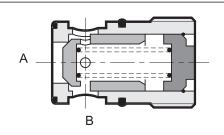
Ambient temperature range	°C	-20 / +50
Fluid temperature range	°C	-20 / +80
Fluid viscosity range	cSt	10 ÷ 400
Fluid contamination degree		ng to ISO 4406:1999 ass 20/18/15
Viscosità raccomandata	cSt	25

VR\*-I CHECK VALVES SERIES 32

# **CARTRIDGE TYPE**

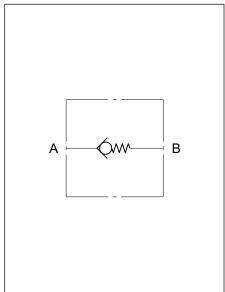
- **p** max (see table of performances)
- **Q** max (see table of performances)

#### **OPERATING PRINCIPLE**

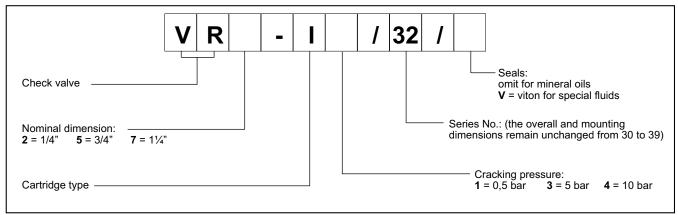


- VR\*-I valves are one-way check valves cartridge type construction and can be used in blocks or panels.
- In rest conditions, the valve poppet, which is a cone on edge seal type, is kept closed by a spring with fixed setting.
- The poppet opens when the pressure in the intake line "A" exceeds the set value of the spring, added to any pressure in the outlet line "B".
- Available in three sizes for flow rates of up to 300 l/min and with three different cracking pressures.

#### HYDRAULIC SYMBOL



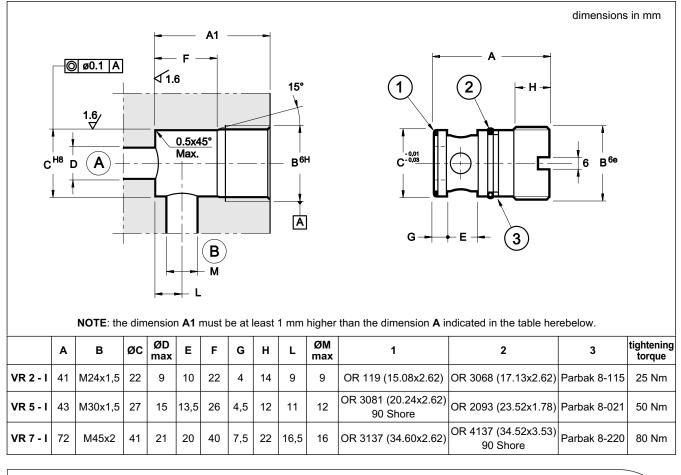
# **1 - IDENTIFICATION CODE**



## 2 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

# **3 - OVERALL AND MOUNTING DIMENSIONS**





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# 45 110/110 ED



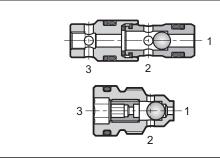




# **CARTRIDGE TYPE**

- p max 350 bar
- **Q** max (see table of performances)

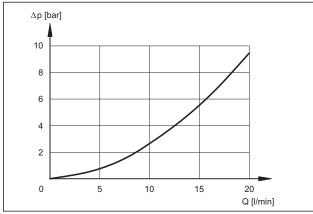
OPERATING PRINCIPLE



#### The VSK\* valves are shuttle type, cartridge version and it can be used in panels and blocks.

- The valve select the higher pressure signal between "1" and "3" through the output port "2"
- The VSK1 reachs flows up to 20 l/min.
- The VSK2 is a shuttle valve for pilot signals up to a 3 l/min flows.

# VSK1 PRESSURE DROPS $\Delta p$ -Q

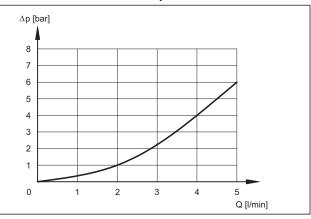


# PERFORMANCES

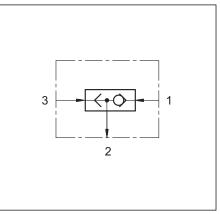
valve	max flow [l/min]	mass [kg]
VSK1	20	0,013
VSK2	3	0,013

cSt 10 ÷ 400	
According to ISO 4406:1999 class 20/           cSt         25	
	According to

#### VSK2 PRESSURE DROPS Ap-Q

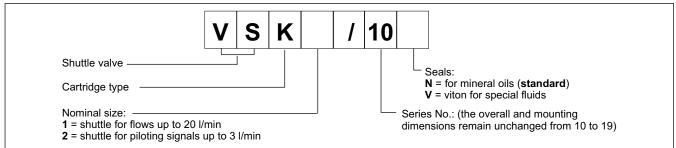


## HDRAULIC SYMBOL



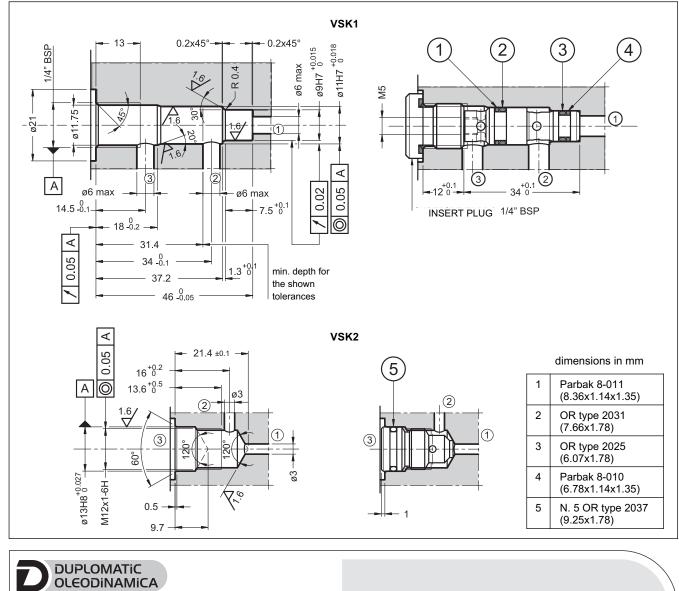
45 110/110 ED

# **1 - IDENTIFICATION CODE**



# 2 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals (code N). For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.



# **3 - OVERALL AND MOUNTING DIMENSIONS**

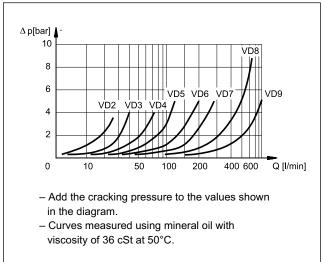
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## PRESSURE DROPS **Ap-Q**

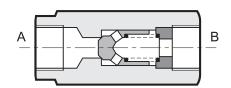


# VD\*-W\* CHECK VALVES SERIES 30

# p max 400 bar

**Q** max (see table of performances)

## **OPERATING PRINCIPLE**



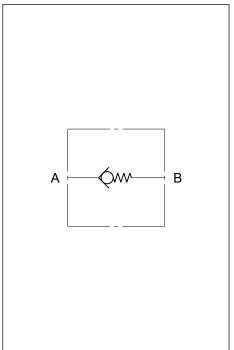
- VD\*-W\* valves are check valves with threaded "BSP" ports for mounting in-line on hydraulic lines.
- They allow the flow to pass freely in one direction, blocking it in the opposite direction.
- In rest conditions, the valve poppet is kept closed by a spring. The poppet opens when the pressure in the intake line "A" exceeds the set value of the spring, added to any pressure in the outlet line "B".
- Available in eight sizes for flow rates of up to 850 l/min and with five different cracking pressures.

#### PERFORMANCES

Valve	BSP port dimension	Maximum flow rate [l/min]	Mass [kg]	Max operating pressure [bar]
VD2-W*	1/4"	25	0,17	
VD3-W*	3/8"	40	0,26	400
VD4-W*	1/2"	75	0,41	400
VD5-W*	3/4"	125	0,6	
VD6-W*	1"	200	1,2	
VD7-W*	1 ¼"	280	1,8	320
VD8-W*	1 1⁄2"	650	3,2	520
VD9-W*	2"	850	4,8	

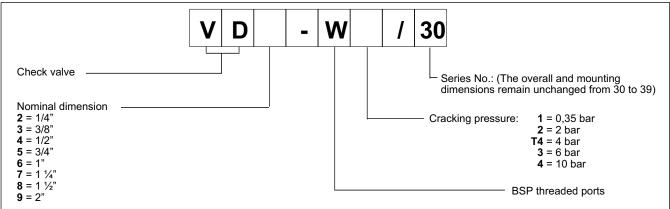
Ambient temperature range	°C	-20 / +50	
Fluid temperature range	°C	-20 / +80	
Fluid viscosity range	cSt	10 ÷ 400	
Fluid contamination degree	cSt 25		
Recommended viscosity	acc. to ISO 4406:1999 class 20/18/15		

#### HYDRAULIC SYMBOL





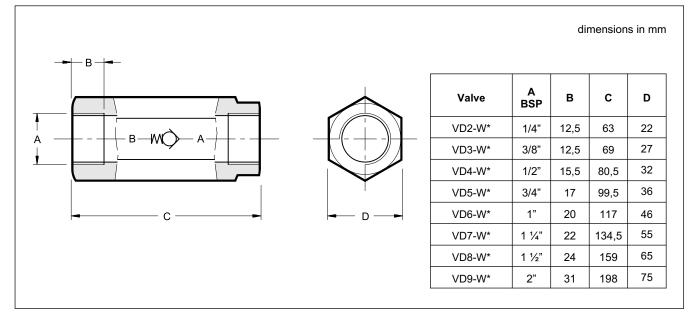
#### **1 - IDENTIFICATION CODE**



#### 2 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

# **3 - OVERALL AND MOUNTING DIMENSIONS**





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# 45 300/110 ED



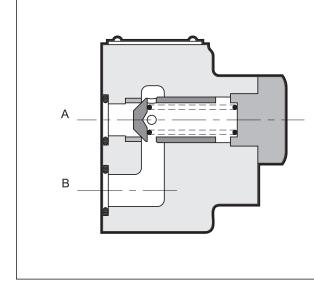




# SUBPLATE MOUNTING

- p max (see table of performances)Q max (see table of performances)

# **OPERATING PRINCIPLE**



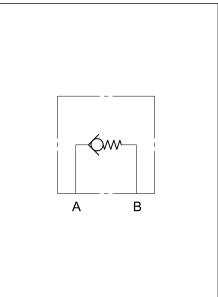
- VR\*-P valves are one-way check valves constructed in the subplate mounting version.
- In rest conditions, the valve poppet, which is a cone on edge seal type, is kept closed by a spring with fixed setting.
- The shutter opens when the pressure in the intake line "A" exceeds the set value of the spring, added to any pressure in the outlet line "B".
- Available in three sizes for flow rates up to 400 l/min and with three different cracking pressures.

#### **TECHNICAL SPECIFICATIONS**

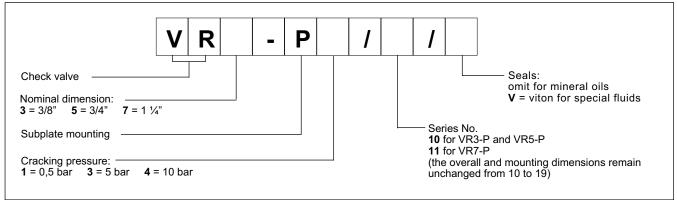
Valve code	Nominal dimension	Maximum flow rate [l/min]	Mass [kg]	Max. operating pressure [bar]
VR3 - P	3/8"	100	2,3	350
VR5-P	3/4"	200	4,8	350
VR7 - P	1¼"	400	9	250

Recommended viscosity	cSt	25
Fluid contamination degree	According to ISO 4406:1999 class 20/18/15	
Fluid viscosity range	cSt	10 ÷ 400
Fluid temperature range	°C	-20 / +80
Ambient temperature range	°C	-20 / +50

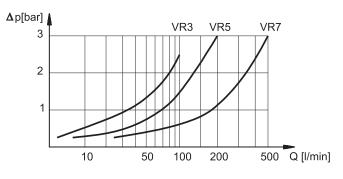
#### HYDRAULIC SYMBOL



## **1 - IDENTIFICATION CODE**



#### 2 - CHARACTERISTIC CURVES (values obtained with viscosità 36 cSt at 50°C)



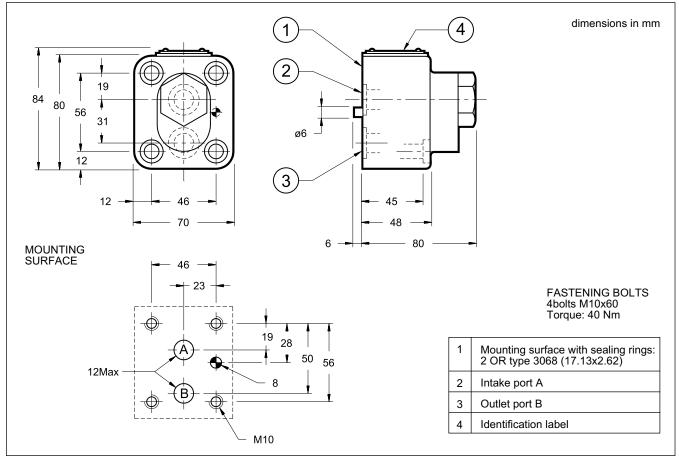
#### PRESSURE DROPS $\Delta p$ - Q

# **3 - HYDRAULIC FLUIDS**

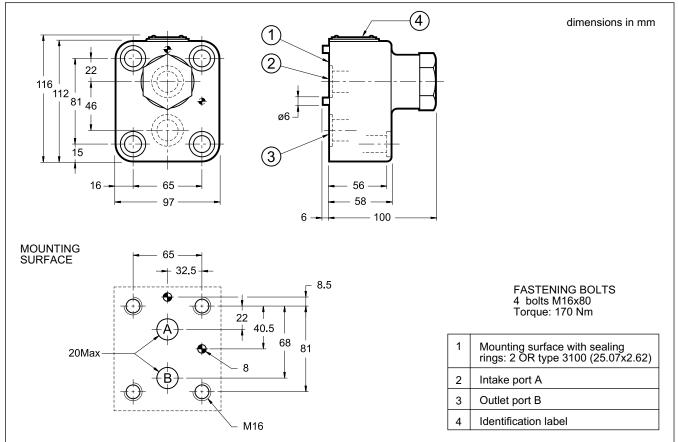
Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

**NOTE:** Add the cracking pressure to the values shown in the diagram.

# 4 - VR3-P OVERALL AND MOUNTING DIMENSIONS

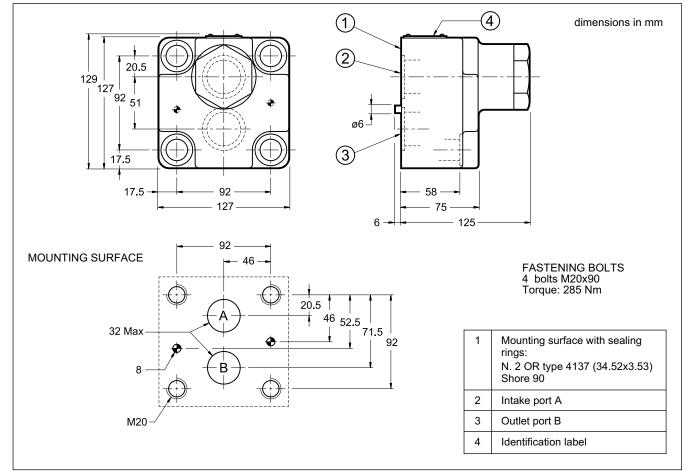


# 5 - VR5-P OVERALL AND MOUNTING DIMENSIONS



# VR\*-P

# 6 - VR7-P OVERALL AND MOUNTING DIMENSIONS





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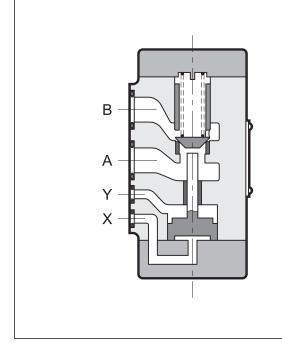


# VP\*-P\*-MU HYDRO-PILOT OPERATED CHECK VALVES SERIES 12

SUBPLATE MOUNTING ISO 5781 (CETOP 06 07)

p max 320 barQ max (see table of performances)

# OPERATING PRINCIPLE

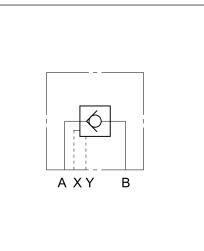


PERFORMANCES (working with mineral oil of viscosity of 36 cSt at 50°C)

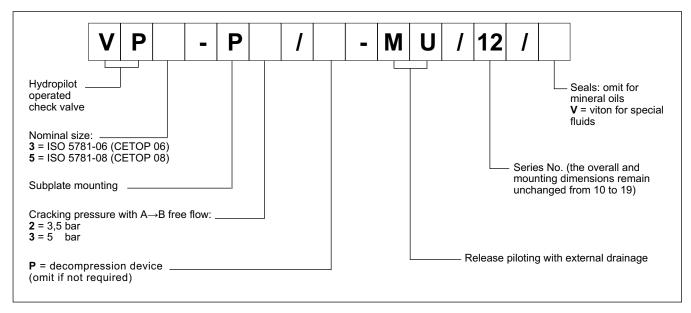
- VP\*-P\*-MU valves are check valves with hydraulic release, constructed in a version with subplate mounting in accordance with ISO 5781 (CETOP RP 121H) standards.
- They incorporate the functions of a normal one-way check valve with the facility, by means of external piloting, to release the poppet and allow the oil to pass also in the direction opposite to the free flow, from B to A.
- In rest conditions, the valve poppet, which is a cone on edge seal type, is kept closed by a spring with fixed setting. When piloting pressure is sent to port X, the release piston is operated, thus opening the main poppet and allowing the free flow from B to A.
- The drainage port Y isolates the front face of the control piston from chamber A.
- They are available in two sizes for flow rates up to 100 l/min and with different cracking pressures in the free flow direction.

		VP3	VP5	
Maximum operating pressure	bar	320	320	
Nominal flow rate	l/mn	50	100	
Piloting ratio between release piston and sealed chamber areas	VP*-P*-MU 3,4:1		2,7:1	
Piloting ratio with decompression device	VP*-P*/P-MU	12:1	14:1	
Ambient temperature range	°C	-20 / +50		
Fluid temperature range	°C	-20 / +80		
Fluid viscosity range	cSt	10 ÷ 400		
Fluid contamination degree	According to ISO 4406:1999 class 20/18/1			
Recommended viscosity	cSt	25		
Mass	kg	g 3,7 6		

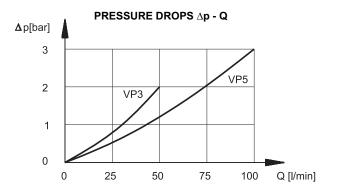
# HYDRAULIC SYMBOL



## **1 - IDENTIFICATION CODE**



#### 2 - CHARACTERISTIC CURVES (values obtained with viscosity 36 cSt at 50°C)



**NOTE:** The curves shown in the graph refer to  $B \rightarrow A$  and  $A \rightarrow B$  flow with the valve released hydraulically.

For  $A \rightarrow B$  flow, with the valve not released hydraulically, add the cracking pressure to the values shown.

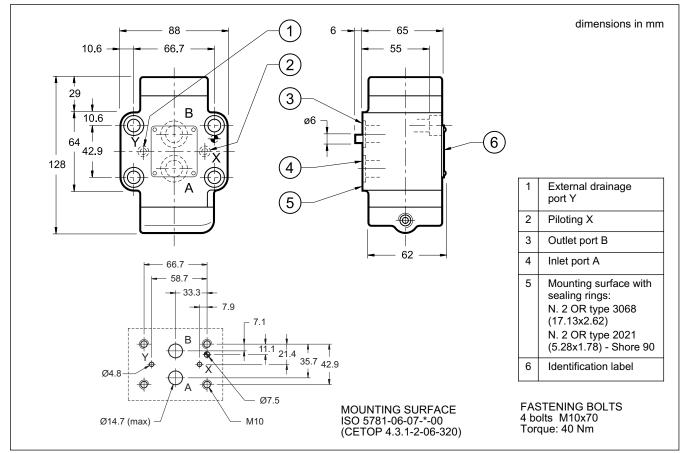
#### **3 - HYDRAULIC FLUIDS**

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics.

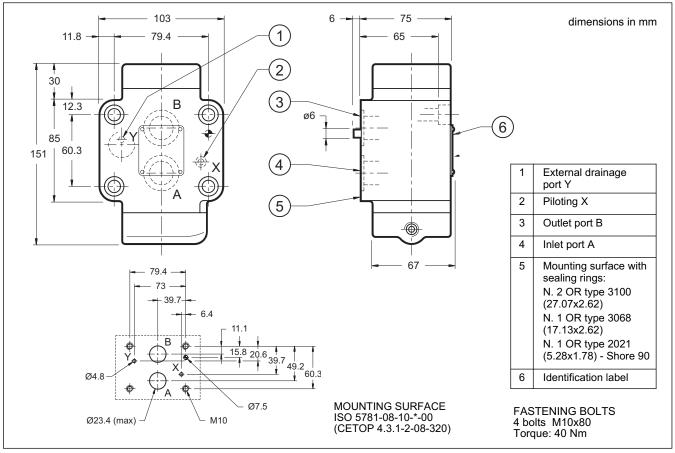
The fluid must be preserved in its physical and chemical characteristics.

# VP\*-P\*-MU SERIES 12

# 4 - VP3-P\*-MU OVERALL AND MOUNTING DIMENSIONS



# 5 - VP5-P\*-MU OVERALL AND MOUNTING DIMENSIONS



# VP\*-P\*-MU SERIES 12

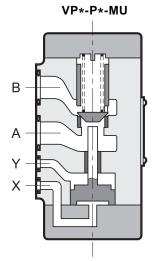
#### 6 - USE

The VP\*-P\*-MU check valves with hydraulic release are used in circuits where the position of the actuators must be maintained even in the absence of hydraulic power.

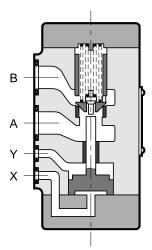
They are available in two versions with the following characteristics:

VP\*-P\*-MU The VP\*-P\*-MU valves are check valves with hydraulic release that incorporate the functions of a normal oneway check valve with the possibility to release the poppet by means of external piloting, thus allowing flow of the oil also in the opposite direction of the free flow, from B to A. The valve poppet, a cone on edge seal type, is kept closed by a spring with fixed setting during rest conditions. When pilot pressure is sent to port X, the release piston is activated and opens the main poppet, thus allowing the reverse flow.

> These valves have hydraulic isolation of the front face of the release piston from chamber A of the valve, by external drainage Y. This solution eliminates problems which can occur if, during the release phase of the valve, pressure builds up in chamber A near to or greater than the piloting pressure X, causing a backward movement of the piston and thus unwanted closure of the valve.



VP\*-P\*/P-MU



# **VP\*-P\*/P-MU** The VP\*-P\*/P-MU valves are check valves with hydraulic release that, in addition to the characteristics of the preceding version, are equipped with a decompression device.

They are recommended when operating with high working pressures or with high loads that act as pressure multipliers.

The circuit (chamber B) is decompressed prior to complete opening of the valve during the release phase.

This prevents pressure shocks in the circuit and because of the high ratio existing between the areas of the control piston and the decompression device, release can occur even at a low piloting pressure.

Pilot pressure to port X operates the release piston which first opens the pre-opening poppet, causing decompression of the sealed chamber, it then opens the main poppet, allowing free flow from B to A.

# 7 - SUBPLATES (see catalogue 51 100)

	VP 3	VP 5
Туре	PMSZ3 - AI 4G with rear ports	PMSZ5 - AI6G with rear ports
A - B port dimensions	1/2" BSP	1" BSP
X - Y port dimensions	1/4" BSP	1/4" BSP



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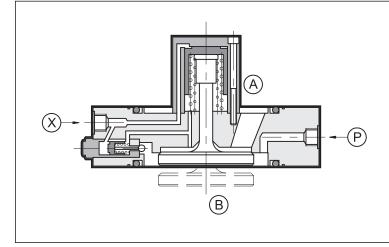
# **CFP** FILLING VALVES SERIES 10

# SANDWICH MOUNTING

p max **350** bar

**Q** max (see table of performances)

# OPERATING PRINCIPLE



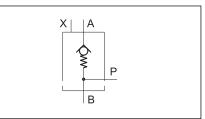
- The CFP valves are pilot operated check valves, expressly designed for hydraulic presses, to allow easy filling and empting of the press cylinder during the fast down and raise strokes.
- They are "sandwich" mounted, to be installed directly between the suction flange (connected to the tank) and the cylinder (see paragraph 6).
- A version with a pre-opening device is available, connected to the X pilot port, that allows circuit decompression before the cylinder raising phase begins.
- The CFP valves are available in 7 different sizes with maximum flow up to 2500 l/min.

#### PERFORMANCES

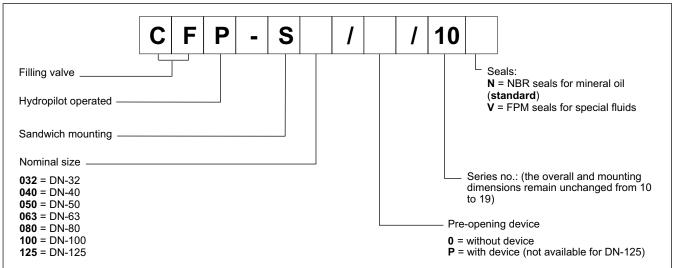
VALVE CODE			CFP-S032	CFP-S040	CFP-S050	CFP-S063	CFP-S080	CFP-S100	CFP-S125
Nominal size		DN-32	DN-40	DN-50	DN-63	DN-80	DN-100	DN-125	
Maximum flow (with $\Delta p$ =0,3 bar and viscosity 36 cSt)		160	250	400	600	1000	1600	2500	
Ports P and B		bar		350					
Maximum pressure	Port X	bar	100						
	Port A	bar				16			
Cracking and pilot pressure		see paragraph 4							
Mass		kg	1,2	1,7	2,5	3,5	5,2	12	20

Ambient temperature range	°C	-20 / +50		
Fluid temperature range	°C	-20 / +80		
Fluid viscosity range	cSt	10 ÷ 400		
Recommended viscosity	cSt 25			
Fluid contamination degree	according to ISO 4406:1999 class 20/18/			

# HYDRAULIC SYMBOL



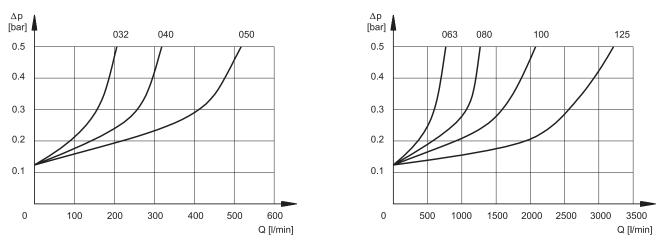
## **1 - IDENTIFICATION CODE**



## 2 - CHARACTERISTIC CURVES

(values measured with viscosity of 36 cSt at 50°C)

 $\Delta p$  - Q characteristic with flow A  $\rightarrow$  B.



# **3 - HYDRAULIC FLUIDS**

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

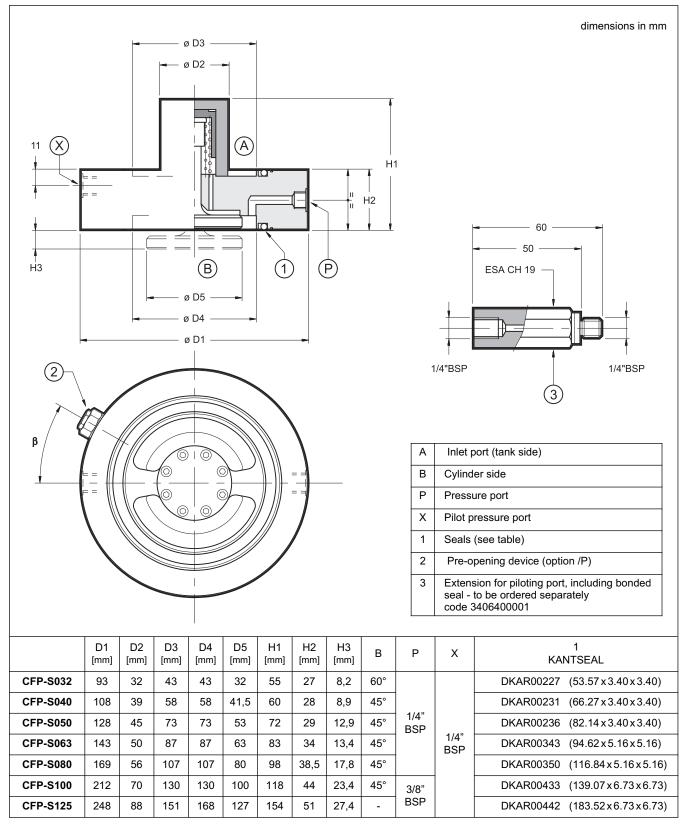
#### **4 - OPENING AND PILOTING PRESSURES**

Valve code	Cracking pressure A - B [bar]	Minimum pilot pressure [bar]	Pilot pressure ratio p (B) / p (X)	Pre-opening pressure (option /P) [bar]	Pilot volume for opening valve [cm <sup>3</sup> ]
CFP-S032			3,6		1,22
CFP-S040	0,12		3,9		2,36
CFP-S050			4,2	$p(Y) = 0.19 \times p(P) + 7$	4,91
CFP-S063		8,0	4,2	p(X) = 0,18 x p(B) +7	8,13
CFP-S080	0,13		4,5		12,72
CFP-S100	0,13		4,3		28,63
CFP-S125			4,3	-	67,86

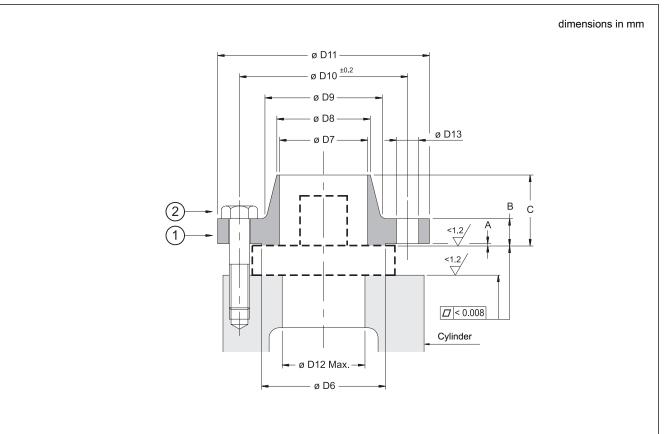
# 5 - INSTALLATION

The valves up to size 63 can be mounted in any position. For the larger sizes (ND 80, ND 100 and ND 125) is required the vertical mounting.

## 6 - OVERALL DIMENSIONS



# 7 - CONNECTION FLANGE - INSTALLATION AND DIMENSIONS



#### Recommended building material: C22

		(1) Suggested dimensions for connection flange (see NOTE 2)								Max pressure	(2)				
	D6 [mm]	D7 [mm]	D8 [mm] NOTE 1	D9 [mm]	D10 [mm]	D11 [mm]	D12 [mm]	D13 [mm]	A [mm]	B [mm]	C [mm]	on port B [bar]	Fastening bolts (type A10.9)	Q.ty	Tightening torque [Nm]
CFP-S032	88	42	48,3	88	110	150	46	18	3	22	45		M16	4	285
CFP-S040	102	53	60,3	102	125	165	58	18	3	29	62		M16	4	285
CFP-S050	122	69	76,1	122	145	185	71	18	3	34	68		M16	8	285
CFP-S063	138	82	88,9	138	160	200	86	18	3	43	72	350	M16	8	285
CFP-S080	162	107	114,3	162	190	235	108	22	3	51	78		M20	8	560
CFP-S100	188	131	139,7	188	240	295	132	29	3	62	105		M27	8	1400
CFP-S125	218	160	168,3	218	280	345	170	32	3	79	115		M30	8	1900

NOTE 1: Calculated diameters for PN 16 - DIN 2448 steel pipes

**NOTE 2**: For application with standard connection flange type UNI2284 - UNI2285 - UNI2286, special bushings to fit on fastening bolts must be provided in order to ensure a correct valve mounting.

For information about the installation with UNI connector flange, please consult our technical department.



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# OPERATING PRINCIPLE

# 

# LOGIC ELEMENTS

LC\* CARTRIDGE VALVES ISO 7368 - DIN 24342

LP\* COVERS

LCM\* MONITORED LOGIC EL.

ND 16 - 25 - 32 - 40 - 50 - 63

p max 420 bar

**Q** max (see table of performances)

- Logic elements are cartridge valves suitable for installation in blocks or manifolds. They are available in five different sizes: ND 16 - 25 - 32 - 40 - 50 - 63.
- They are designed to perform complex hydraulic circuits, using functional compact blocks, with high flow rates and low pressure drops.
- They are made of a cartridge valve with ISO7368 / DIN 24342 cavity bore and a control cover (4). The cover includes the cartridge valves pilot lines; some versions are designed for the installation of ISO 4401-03 (CETOP 03) valves, to realise different control functions (see paragraph 8 for diagrams and function descriptions). A low leakage version, obtained inserting a seal into the seat no. 5, is also available.
- The cartridge valves are composed of a jacket (2), a poppet (1), and a closing spring (3). The poppet can either be standard (S) or with a damping nose (D), suitable for a smooth flow control during the valve opening and closing phases.
- Two types of cartridge valves are available:
  - ${\bf Q}$  type: used for flow and directional control and as a check valve.

The areas involved are:

A1 - corresponding to the seat diameter area, considered as reference area = 1  $\,$ 

- A3 corresponding to the jacket internal diameter area.
- A2 corresponding to the difference between A3 A1 The error ratio A1/A2 is A1/A2 is

The area ratio A1/A3 is 1/1,66.

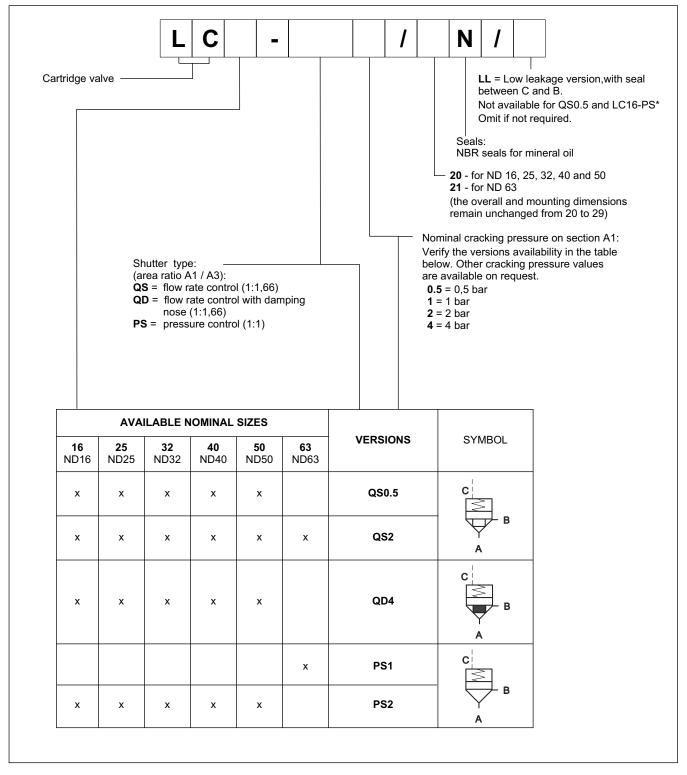
The valve opens when the pressure acting either on area A1(flow from A to B) or on area A2 (flow from B to A) is higher than the pressure acting on area A3 (added to the spring load value).

- P type: used for pressure control.

In this case the areas A1 and A3 are equivalent (area ratio 1:1) and the valve enables the flow direction from A to B only.

 LCM\* are monitored logic elements used for directional control, piloting and as a check valve. They are certified by TÜV. Available sizes are DN 16, 25, 32,40 and 50.

# **1 - IDENTIFICATION CODE FOR CARTRIDGE VALVES**



# 2 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

# 3 - TECHNICAL CHARACTERISTICS (cartridge valve with control cover)

Max operating pressure LC cartridge valve	bar	420	
Max operating pressure limit of cover type DP*, DPE*, DF1, DF2, LCM	bar	350	
Max operating pressure with distributor installed on cover	See technical characteristics of the distributor		
Ambient temperature range	°C	-20 / +50	
Fluid temperature range	°C	-20 / +80	
Fluid viscosity range	cSt	10 ÷ 400	
Fluid contamination degree	Acco	rding to ISO 4406:1999 class 20/18/15	
Recommended viscosity	cSt	25	

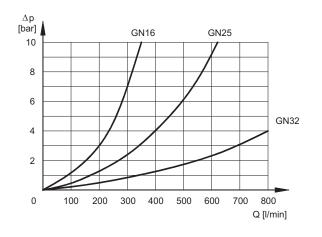
# 3.1 - Cartridge valves type Q performances (flow control function)

				NOMINAL SIZE					
				16	25	32	40	50	63
Area A1			cm <sup>2</sup>	1,54	3	6	8,76	14,8	24,6
Area A2			cm <sup>2</sup>	1	2	4	5,76	9,7	16,1
Area A3			cm <sup>2</sup>	2,54	4,9	10	14,3	24,3	40,7
	opening stroke h		cm	0,8	1	1,25	1,6	1,8	2,3
Version S:	fersion S: opening volume max recommended flow		cm <sup>3</sup>	2,03	4,9	12,5	22,88	43,74	96,26
			l/min	250	500	900	1300	2000	3000
	opening stroke h		cm	0,8	1,15	1,5	1,8	2,2	2,7
Version D:	opening volume		cm <sup>3</sup>	2,03	5,63	15	25,74	53,46	110
	max recommended flow		l/min	200	450	800	1100	1700	2700
		spring 0,5		0,5	0,5	0,5	0,5	0,5	-
	A→B	spring 2		2	2	2	2	2	2
Cracking		spring 4		4	4	4	4	4	-
pressure	spring 0,5	bar	0,9	1,1	0,7	0,76	0,8	-	
	B→A	spring 2		3,1	3	3,1	3	3,2	3,2
		spring 4		6,15	5,9	5,4	5,9	5,9	-
Mass			Kg	0,25	0,5	1,1	1,9	3,9	7,8

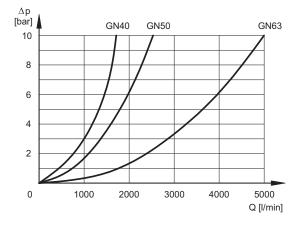
# 3.2 - Cartridge valves type P performances (pressure control function)

			NOMINAL SIZE					
			16	25	32	40	50	63
Area A1 = Area A3		cm <sup>2</sup>	2,54	4,9	10	14,4	24,3	40,7
Version S: max recommended flow		l/min	200	400	900	1000	1500	2500
Cracking	spring 1		-	-	-	-	-	1
pressure	spring 2	bar	2	2	2	2	2	-
Mass		Kg	0,25	0,5	1,1	1,9	3,9	7,8

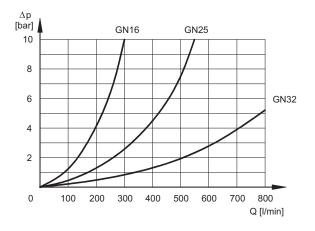
# 4 - CHARACTERISTIC CURVES (values obtained with viscosity 36 cSt at 50°C)

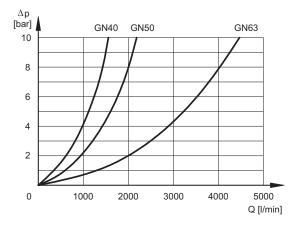


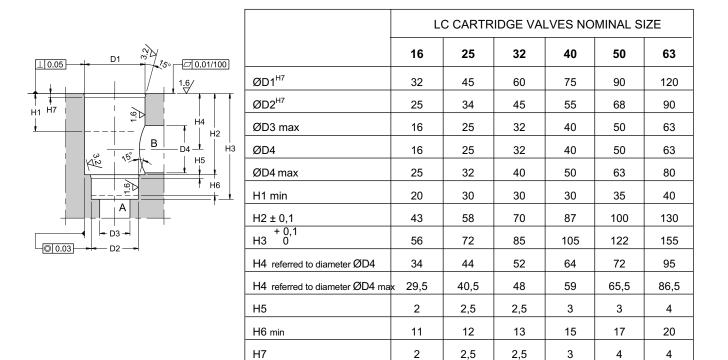
# 4.1 - LC\*-QS flow control function and LC\*-PS pressure control function



## 4.2 - Flow control function with damping nose LC\*-QD

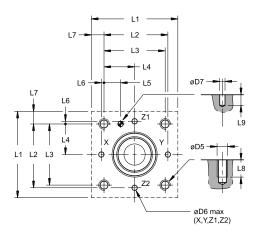






# 5 - LC CARTRIDGE VALVES SEAT DIMENSIONS ACCORDING TO ISO 7368 / DIN 24342

# 6 - LP CONTROL COVERS INTERFACE DIMENSIONS ACCORDING TO ISO 7368 / DIN 24342



	LP CONTROL COVERS NOMINAL SIZE								
	16	25	32	40	50	63			
ØD5	M8	M12	M16	M20	M20	M30			
ØD6 max	4	6	8	10	10	12			
ØD7 <sup>H13</sup>	4	6	6	6	8	8			
L1	*	85	102	125	140	180			
L2 ± 0,1	48	62	76	92,5	108	137,5			
L3 ± 0,1	46	58	70	85	100	125			
L4 ± 0,1	23	29	35	42,5	50	62,5			
L5 ± 0,1	12,5	13	18	19,5	20	24,5			
L6 ± 0,1	2	4	6	7,5	8	12,5			
L7	*	13,5	16	20	20	27,5			
L8 min	15	20	28	35	35	52			
L9 min	8	8	8	8	8	8			

\* = cover with special dimensions (see par.  $9.2 \div 9.7$ )

# 7 - COVERS IDENTIFICATION CODE

Cartrie two-w	dge valve ay type L	coverC		L	<b>P</b>	/ 2	(the overall ar	seals for mineral oil	
			OMINAL	<b>817E</b> 8			from 20 to 29)	main unchanged	
<b>16</b> ND16	25 ND25	32 ND32	40 ND40	50 ND50	<b>63</b> ND63	COVER NAME	SYMBOL	DIAGRAM PARAGRAPH	OVERALL DIMENSIONS PARAGRAPH
x	x	x			x	R	x c	8.1	9.1
x	x	x	x	x	x	D	P A T	8.2	9.2
x	x	x	x			DZ	P A B T O O O X Z1 C Z2 Y	8.3	9.3
x	x	x	x	x		DF1	P A T x x x x x x x x x x x x x x x x x x x	8.4	9.4
x	x	x	x			DF2	P A T 01.5 01.5 X Z1 C Y	8.5	9.5
x	x	x	x	x	x	Q		8.6	9.6
x	x	x	x	x	x	DP*	$\begin{array}{c} P \\ x \\ x \\ x \\ z1 \\ z \\ $	8.7	9.7
x	x	x	x	x		DPE*	$\begin{array}{c} P \\ x \\ x \\ x \\ x \\ z1 \\ c \\ y \\ x \\ z1 \\ c \\ y \\ y \\ y \\ z \\ z \\ z \\ y \\ y \\ y \\ y$	8.8	9.7

# 8 - FUNCTIONAL DIAGRAMS

# 8.1 - R cover for directional control and check valve function with external pilot X

Functional diagrams	Description				
	Piloting of the cartridge valve through the X port, available on the mounting surface or with pipe connection 1/4" BSP. For ND 40 and ND 50 sizes, the external piloting function can be realised by using control cover type D, with blanking plate code <b>1950751</b> (to be ordered separately).				

# 8.2 - D cover for directional control and check valve function

Functional diagrams	Description	
	<ul> <li>Piloting of the cartridge valve by means of solenoid valve type DS3-TA (to be ordered separately - see catalogue 41 150)</li> <li>- solenoid valve OFF = A ↔ B intercepted flow</li> <li>- solenoid valve ON = A ↔ B free flow</li> </ul>	

#### 8.3 - DZ cover for directional control with possibility to pilot other cartridges in line

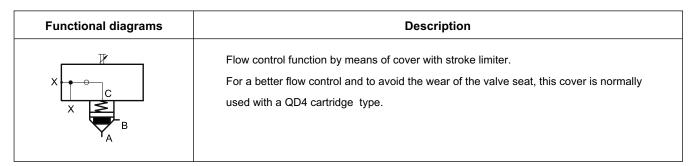
Functional diagrams	Description
	The DZ cover enables the piloting of its cartridge valves and also of other valves connected to Z1 and Z2 pilot lines. The solenoid valve type <b>DS3-S10</b> must be ordered separately (see catalogue 41 150).

# 8.4 - DF1 cover for directional control and check function with double pilot line

Functional diagrams	Description
	The DF1 cover gives the possibility of a double pilot line through X and Z1 ports. The solenoid valve type <b>DS3-TA</b> must be ordered separately (see catalogue 41 150). - solenoid valve OFF = $A \leftrightarrow B$ intercepted flow - solenoid valve ON = $A \rightarrow B$ free flow , $B \rightarrow A$ intercepted (if pilot line X is connected with B and if Z1 is connected with A).

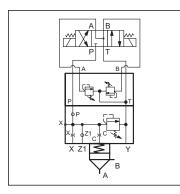
Functional diagrams	Description
	The cartridge valve can be simultaneously piloted from X and Z1 lines. The shuttle valve, integrated in the cover, enables the automatic selection of the pilot line which has the higher pressure (priority line). The solenoid valve type <b>DS3-TA</b> must be ordered separately (see catalogue 41 150). - solenoid valve OFF = A $\leftrightarrow$ B intercepted flow - solenoid valve ON = A $\leftrightarrow$ B free flow

## 8.6 - Q cover for flow control function



# 8.7 - DP\* cover for pressure control function

Functional diagrams	Description
$X \xrightarrow{P} A B T$ $X \xrightarrow{P} C X C $ $X \xrightarrow{Z1} \xrightarrow{F} B$	Pressure control function with a built-in relief valve. - max. adjustment pressure <b>DP4</b> = 140 bar - <b>DP6</b> = 350 bar The top blanking plate code 1950591 must be ordered separately.
A B T $P A B T$ $X C C C C$ $X Z I C C$	Pressure control function with electrical unloading by means of <b>DS3-SA2</b> solenoid valve (to be ordered separately - see catalogue 41 150). - solenoid valve OFF = unloading at minimum pressure - solenoid valve ON = pressure controlled by the built-in relief valve.
$\begin{array}{c} & A \\ & B \\ & P \\ & T \\ & P \\ & T \\ & P \\ & T \\ & A \\ & P \\ & T \\$	Pressure control function with electrical unloading and two step pressure by means of the solenoid valves <b>DS3-S2</b> (to be ordered separately - see catalogue 41 150), <b>MCI*-SAT/10</b> (for 16, 25 and 32 sizes - to be ordered separately) and <b>MCD*-SAT</b> (for 40, 50 and 63 sizes to be ordered separately - see catalogue 61 200) - solenoid valve OFF = unloading at minimum pressure - solenoid valve ON side a = pressure controlled by the relief valve integrated in the cover - solenoid valve ON side b = pressure controlled by the relief valve ( <b>MCI*</b> or <b>MCD*</b> )



Pressure control function with electrical control and three steps pressure by means of the solenoid valves **DS3-S3** (to be ordered separately - see catalogue 41 150), **MCI\*-DT/10** (for 16 - 25 and 32 sizes - to be ordered separately) and **MCD\*-DT/51** (for 40 and 50 sizes - to be ordered separately - see catalogue 61 200) - solenoid valve OFF = pressure controlled by the cover relief valve.

- solenoid valve ON side a = pressure controlled by the relief valve on side b.
- solenoid valve ON side b = pressure controlled by the relief valve on side a.

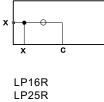
# 8.8 - DPE\* cover for pressure control function

Functional diagram	Description
$X \xrightarrow{P} \xrightarrow{A,B} T$ $X \xrightarrow{P} \xrightarrow{A,B} T$ $X \xrightarrow{A \times X} \xrightarrow{C \times C} \xrightarrow{A} \xrightarrow{B} Y$	Pressure control function by means of <b>PRED3</b> proportional valve (to be ordered separately see catalogue 81 210). - max. adjustment pressure <b>DPE4</b> = 140 bar - <b>DPE6</b> = 350 bar - proportional valve OFF = unloading at minimum pressure - proportional valve ON = proportional control of pressure

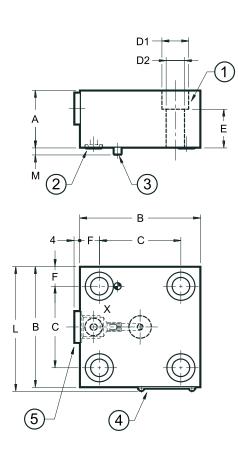


# 9 - OVERALL AND MOUNTING DIMENSIONS FOR CONTROL COVERS

## 9.1 - R type covers



LP32R LP63R



	NOMINAL SIZE			
	16	25	32	63
А	30	30	40	70
В	65	85	102	180
С	46	58	70	125
D1	13,5	19	25	46
D2	8,5	13	17	31
E	19	17	22	35
F	9,5	13,5	16	27,5
L	67,5	87,5	104,5	182,5
М	4	5	5	5

	ts dy for trictors	port X			
rest	rictors	M6x8 M10x10			
Mas	ss [Kg]	1,20	2,30	4,00	17,5

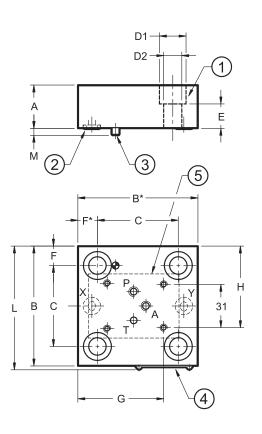
1	N. 4 fastening bolts (NOTE): 16 = M8x30 25 = M12x35 32 = M16x45 63 = M30x80
2	N. 1 sealing ring 90 Shore: <b>16</b> = OR type 2025 (6.07x1.78) <b>25</b> = OR type 2037 (9.25x1.78) <b>32</b> = OR type 2043 (10.82x1.78) <b>63</b> = OR type 3062 (15.54x2.62)
3	Locating pin: <b>16</b> = Ø3x10 <b>25</b> = Ø5x14 <b>32</b> = Ø5x14 <b>63</b> = Ø6x14
4	Identification label
5	Plug X: 1/4" BSP

#### dimensions in mm

# 9.2 - Covers type D



LP16D LP25D LP32D LP40D LP50D LP63D



	NOMINAL SIZE					
	16	25	32	40	50	63
A	30	30	40	40	50	70
В	65	85	102	125	140	180
B*	75	85	102	125	140	180
С	46	58	70	85	100	125
D1	13,5	19	25	31	31	46
D2	8,9	13	17	21	21	31
E	19	17	22	30	30	35
F	9,5	13,5	16	20	20	27,5
F*	19,5	13,5	16	20	20	27,5
G	52	60,2	68.7	73,2	82,7	111,5
Н	48	58	66.5	78	85,5	105,5
L	67,5	87,5	104.5	127,5	142,5	182,5
М	4	5	5	5	5	7

ports ready for restrictors	P, A					
restrictors	M6x8 M8x8					
Mass [Kg]	1,20	2,30	4,00	4,80	7,6	17,5

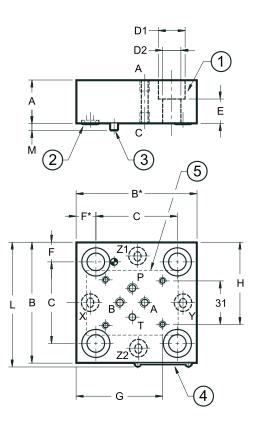
1	N. 4 fastening bolts (NOTE):					
	<b>16</b> = M8x30 <b>25</b> = M12x35					
	<b>32</b> = M16x45 <b>40</b> = M20x50					
	<b>50</b> = M20x60 <b>63</b> = M30x80					
2	n° 2 sealing rings 90 Shore :					
	<b>16</b> = OR type 2025 (6.07x1.78)					
	25 = OR type 2037 (9.25x1.78)					
	<b>32</b> = OR type 2043 (10.82x1.78)					
	<b>40</b> = OR type 2050 (12.42x1.78)					
	<b>50</b> = OR type 2050 (12.42x1.78)					
	<b>63</b> = OR type 3062 (15.54x2.62)					
3	Locating pin:					
	<b>16</b> = Ø3x10 <b>25</b> = Ø5x14					
	<b>32</b> = Ø5x14 <b>40</b> = Ø5x14					
	<b>50</b> = Ø6x14 <b>63</b> = Ø6x14					
4	Identification label					
5	Mounting surface ISO 4401-03 (CETOP 4.2-4-03-350)					

dimensions in mm

# 9.3 - Covers type DZ







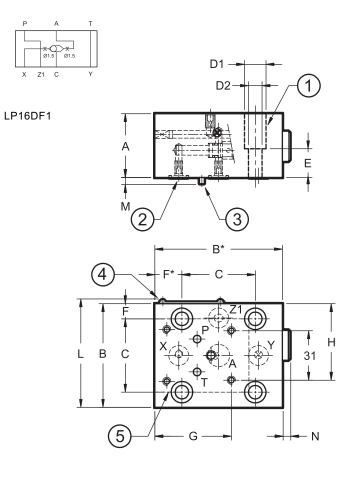
	NOMINAL SIZE			
	16	25	32	40
А	30	30	40	50
В	65	85	102	125
B*	75	85	102	125
С	46	58	70	85
D1	13,5	19	25	31
D2	8,9	13	17	21
E	19	17	22	30
F	9,5	13,5	16	20
F*	19,5	13,5	16	20
G	52	60,2	66.2	84
Н	48	58	66.5	78
L	67,5	87,5	104.5	127,5
М	4	5	5	5

ports ready for restrictors M6x8		Ρ, Α,	, B, C	
Mass [Kg]	1,2	2,3	2,8	4,3

1	N. 4 fastening bolts (NOTE):16 = M8x3025 = M12x3532 = M16x4540 = M20x50
2	n° 4 sealing rings 90 Shore : <b>16</b> = OR type 2025 (6.07x1.78) <b>25</b> = OR type 2037 (9.25x1.78) <b>32</b> = OR type 2043 (10.82x1.78) <b>40</b> = OR type 2050 (12.42x1.78)
3	Locating pin: <b>16</b> = Ø3x10 <b>25</b> = Ø5x14 <b>32</b> = Ø5x14 <b>40</b> = Ø5x14
4	Identification label
5	Mounting surface ISO 4401-03 (CETOP 4.2-4-03-350)

dimensions in mm

# 9.4 - Covers type DF1

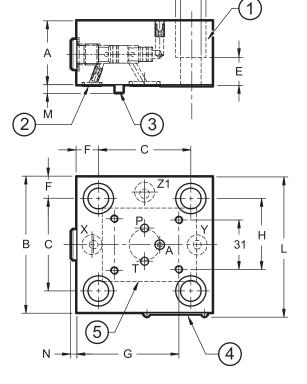


		NOMINAL SIZE				
	16	25	32	40	50	
А	40	40	40	50	50	
B*	80	85	102	125	140	
В	65	85	102	125	140	
С	46	58	70	85	100	
D1	13,5	19	25	31	31	
D2	8,5	13	17	21	21	
E	18	17	22	30	30	
F*	17	13,5	16	20	20	
F	9,5	13,5	16	20	20	
G	47,5	64	72,5	84	91,5	
Н	48	58	66,5	78	85,5	
L	67,5	87,5	104,5	127,5	142,5	
М	4	5	5	5	5	
Ν	4,5	3,5	3,5	-	-	
Mass [Kg]	1,8	2,3	3	6,7	7,6	

1	N. 4 fastening bolts (NOTE):
	<b>16</b> = M8x30 <b>25</b> = M12x35 <b>32</b> = M16x45 <b>40</b> = M20x60 <b>50</b> = M20x60
2	N° 3 sealing rings 90 Shore : <b>16</b> = OR type 2037 (9.25x1.78) <b>25</b> = OR type 2037 (9.25x1.78) <b>32</b> = OR type 2043 (10.82x1.78) <b>40</b> = OR type 2050 (12.42x1.78) <b>50</b> = OR type 2050 (12.42x1.78)
3	Locating pin <b>16</b> = Ø3x10 <b>40</b> = Ø5x14 <b>25</b> = Ø5x14 <b>50</b> = Ø6x14 <b>32</b> = Ø5x14
4	Identification label
5	Mounting surface ISO 4401-03 (CETOP 4.2-4-03-350)

**NOTE**: Fastening bolts class 10.9 ISO 4762 are recommended for the installation of the cover (to be ordered separately)





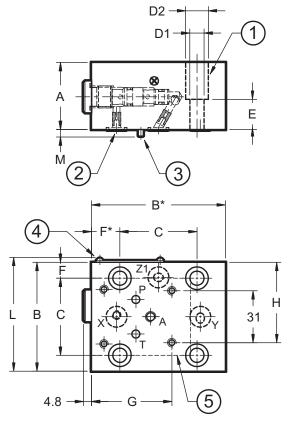
D1 D2 -

#### dimensions in mm

## 9.5 - Covers type DF2



LP16DF2 LP25DF2 LP32DF2 LP40DF2



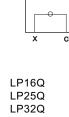
	NOMINAL SIZE					
	16	25	32	40		
A	40	40	40	50		
В	65	85	102	125		
B*	80	85	102	125		
С	46	58	70	85		
D1	13,5	19	25	31		
D2	8,5	13	17	21		
E	18	17	22	30		
F	9,5	13,5	16	20		
F*	17	13,5	16	20		
G	48	61	68,7	81		
Н	48	58	71.2	73		
L	67,5	87,5	104.5	127.5		
М	4	5	5	5		

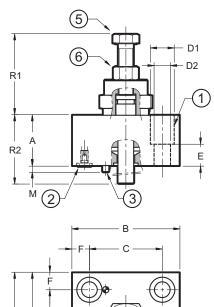
ports ready for restrictors M6x8		ļ	Ą	
Mass [Kg]	1,8	2,3	3	6,7

1	N. 4 fastening bolts (NOTE): 16 = M8x30 25 = M12x35 32 = M16x45 40 = M20x60			
2	N° 3 sealing rings 90 Shore: <b>16</b> , <b>25</b> = OR type 2037 (9.25x1.78) <b>32</b> = OR type 2043 (10.82x1.78) <b>40</b> = OR type 2050 (12.42x1.78)			
3	Locating pin <b>16</b> = Ø3x10 <b>32</b> = Ø5x14 <b>40</b> = Ø5x14			
4	Identification label			
5	Mounting surface ISO 4401-03 (CETOP 4.2-4-03-350)			

# dimensions in mm

# 9.6 - Covers type Q V





(4)

В С

L

	16	25	32	40	50	63
А	35	40	40	60	60	80
В	65	85	102	125	140	180
С	46	58	70	85	100	125
D1	13,5	19	25	31	31	46
D2	8,5	13	17	21	21	31
E	18	17	22	30	30	45
F	9,5	13,5	16	20	20	27,5
L	67,5	87,5	104,5	127,5	142,5	182,5
М	4	5	5	5	5	5
R1	55,5 ÷ 63,5	62,5 ÷ 74	58,5 ÷ 73,5	38,5 ÷ 57	44,5÷66,5	52 ÷ 81
R2	45÷ 51,5	45÷ 51,5	45÷ 51,5	44 ÷ 52	44 ÷ 52	165 ÷ 194

NOMINAL SIZE

ports ready for restrictors			por	t X		
	M5x8		M	6x8		M10x10
Mass [Kg]	1,6	3	5	8,9	11,7	18

**16** = M8x30

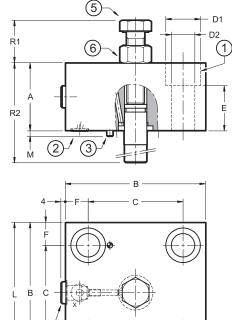
1

N. 4 fastening bolts (NOTE):

**25** = M12x35



LP40Q LP50Q LP63Q



	<b>32</b> = M16x35 <b>40</b> = M20x70
	<b>50</b> = M20x70 <b>63</b> = M30x90
2	n° 1 sealing ring 90 Shore:
	<b>16</b> = OR type 2025 (6.07x1.78)
	<b>25</b> = OR type 2037 (9.25x1.78)
	<b>32</b> = OR type 2043 (10.82x1.78)
	<b>40</b> = OR type 2050 (12.42x1.78) <b>50</b> = OR type 2050 (12.42x1.78)
	<b>63</b> = OR type 3062 (15.54x2.62)
_	
3	Locating pin: <b>16</b> = Ø3x10 <b>25</b> = Ø5x14
	$32 = \emptyset 5 \times 14$ $40 = \emptyset 5 \times 14$
	$50 = \emptyset6x14$ $63 = \emptyset6x14$
4	Identification label
4	
5	Stroke limiter
	clockwise rotation to reduce stroke
	<b>16</b> = 1 turn: 1,25 mm - spanner 18
	<b>25</b> = 1 turn: 1,25 mm - spanner 18
	<b>32</b> = 1 turn: 1,25 mm - spanner 18
	<b>40</b> = 1 turn: 2,00 mm - spanner 24 <b>50</b> = 1 turn: 2,50 mm - spanner 30
	<b>63</b> = 1 turn: 2,00 mm - spanner 36
6	Locking nut:
	<b>16</b> = spanner 18 <b>25</b> = spanner 18 <b>32</b> = spanner 18 <b>40</b> = spanner 24
	<b>50</b> = spanner 30 <b>63</b> = spanner 36
7	Plug X: A = 1/A
	<b>40</b> = 1/4" BSP <b>50</b> = 1/4" BSP
	<b>63</b> = 1/4" BSP

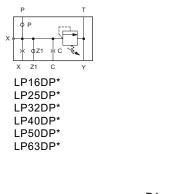
NOTE: Fastening bolts class 12.9 ISO 4762 are recommended for the installation of the cover (to be ordered separately)

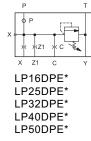
M 2		
4	на в - - F - на С -	
		$\bigcirc$
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$^{/}$	(	<b>4</b>

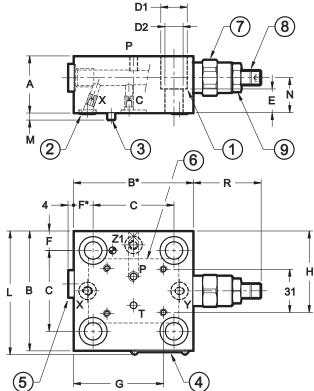


#### dimensions in mm

# 9.7 - Covers type DP\* and DPE\*







		NOMINAL SIZE					
	16	25	32	40	50	63	
А	40	40	40	50	50	70	
В	65	85	102	125	140	180	
В*	75	85	102	125	140	180	
С	46	58	70	85	100	125	
D1	13,5	19	25	31	31	46	
D2	8,5	13	17	21	21	31	
E	18	17	22	30	30	35	
F	9,5	13,5	16	20	20	27,5	
F*	19,5	13,5	16	20	20	27,5	
G	52	64	72,5	84	91,5	111,5	
Н	48	58	66,5	78	85,5	105,5	
L	67,5	87,5	104,5	127,5	142,5	182,5	
М	4	5	5	5	5	5	
N	24	25	25	25	25	35	
R	45÷ 51,5	45÷ 51,5	45÷ 51,5	44 ÷ 52	44 ÷ 52	44 ÷ 52	

|--|

#### **DP\*** restrictors

	M5x6		Mé	Sx8		M8x8
X	Ø1,2	Ø1,2	Ø1,2	Ø2,0	Ø2,0	Ø2,0
C	Ø0,7	Ø0,7	Ø1,5	Ø1,2	Ø1,5	Ø1,5

#### **DPE\*** restrictors

	M5x6	M6x8	M6x8	M6x8	M6x8
X	Ø0,8	Ø0,7	Ø1	Ø1	Ø1
C	Ø0,6	Ø0,6	Ø0,8	Ø0,8	Ø0,8
Z1	Ø6	Ø6	Ø6	Ø6	Ø6

1	N. 4 fastening bolts (NOTE):			
	<b>16</b> = M8x30 <b>25</b> = M12x35			
	<b>32</b> = M16x45 <b>40</b> = M20x50			
	<b>40</b> = M20x60 <b>63</b> = M30x80			
2	n° 3 90 Shore sealing rings :			
	<b>16</b> = OR type 2025 (6.07x1.78)			
	25 = OR type 2037 (9.25x1.78)			
	<b>32</b> = OR type 2043 (10.82x1.78)			
	<b>40</b> and <b>50</b> = n° 3 OR type 2050 (12.42x1.78)			
	63 = OR type 3062 (15.54x2.62)			
3	Locating pin: <b>16</b> = Ø3x10			
	<b>25, 32</b> and <b>40</b> = Ø5x14			
	<b>50</b> and <b>63</b> = Ø6x14			

4	Identification label
5	Plug X: 1/4" BSP
6	Mounting surface ISO 4401-03 (CETOP 4.2-4-03-350)
7	Pressure control valve
8	Countersunk hex adjustment screw. Clockwise rotation to increase pressure 16, 25 and 32 = spanner 5 40, 50 and 63 = spanner 6
9	Locking nut: 16, 25 and 32 = spanner 17 40, 50 and 63 = spanner 19

#### **10 - MONITORED LOGIC ELEMENTS**

Monitored logic elements are made of a directional function cartridge valve and a cover with built-in inductive proximity sensor. The PNP type sensor with closed contact states the condition of  $A \leftrightarrow B$  intercepted flow.

The LCM\* monitored logic elements were tested on a voluntary basis by TÜV and found to comply with the applicable requirements of the following standards:

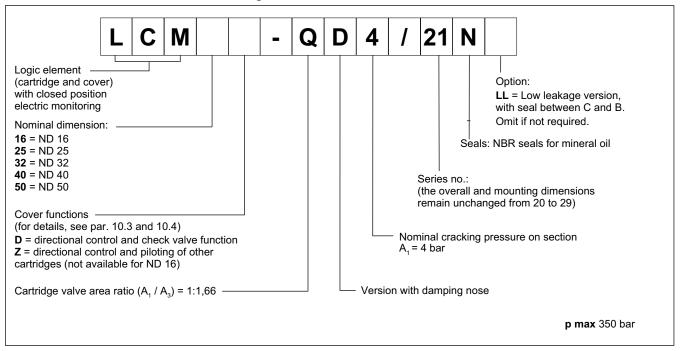
- UNI EN ISO 4413:2012 Hydraulic fluid power General rules and safety requirements for systems and their components
- UNI EN 12622:2014 Safety of machine tools Hydraulic press brakes
- UNI EN 693:2001+A2:2011 Machine tools Safety Hydraulic presses
- UNI EN 201:2010 Plastics and rubber machines Injection moulding machines Safety requirements
- UNI EN 422:2009 Rubber and Plastic machines Safety requirements

Certificate: TÜV IT 14 MAC 0042

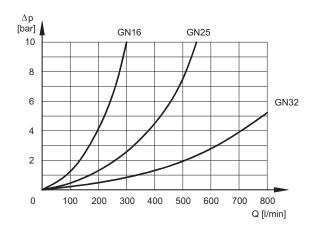


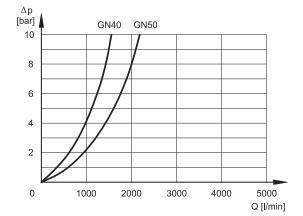
WARNING! These valves must be installed and commissioned by qualified personnel only. Before starting any installation, commissioning or maintenance is mandatory read the *manual of use and maintenance*, delivered together with the valve.

#### 10.1 - Identification code of monitored logic elements



#### 10.2 - Characteristic curves (values obtained with viscosity 36 cSt at 50°C)





10.3 - Functional	diagram of cov	ver D for directional o	control and check valve function
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Functional diagram	Description
	Piloting of cartridge valve by means of solenoid valve type DS3-TA (to be ordered separately - see catalogue 41 150) - solenoid valve OFF = $A \rightarrow B$ intercepted flow - solenoid valve ON = $A \leftrightarrow B$ free flow
	Piloting of cartridge valve by means of connection plate code 1950751 to be ordered separately.

# 10.4 - Functional diagrams for cover Z for directional control and piloting of other cartridges

Functional diagram	Description			
	Piloting of cartridge valve by means of solenoid poppet valve type <b>DT03-3A</b> (to be ordered separately - see catalogue 42 200). ISO 4401-03 manifold type <b>DN6</b> (cod.0294329 - to be ordered separately) that allows to intercept the flow from two lines, obtaining a tight or the free flow. - solenoid valve OFF = sealing tight - A $\leftrightarrow$ B locked flow - solenoid valve ON = flow A $\leftrightarrow$ B free flow			
	Piloting of cartridge valve by means of connection plate code 1950751 to be ordered separately.			

D

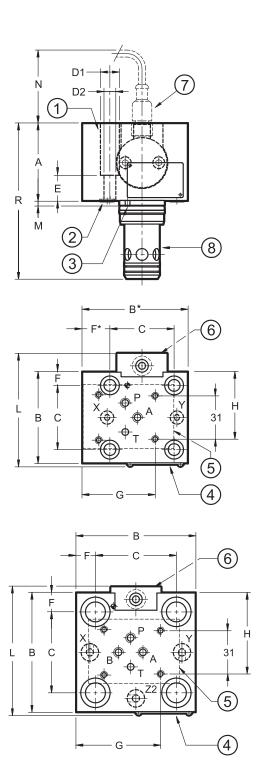
# LCM\* SERIES 21

dimensions in mm

# 10.5 - overall and mounting dimensions of monitored logic elements







		NOMINAL SIZE				
	16	25	32	40	50	
А	55	60	70	75	90	
В	65	85	102	125	140	
B*	75	-	-	-	-	
С	46	58	70	85	100	
D1	13,5	19	25	31	31	
D2	8,5	12,5	17	21	21	
E	18	17	22	30	30	
F*	19,5	-	-	-	-	
F	9,5	13,5	16	20	20	
G	52	60,2	68,7	80,2	87,7	
Н	48	58	66,5	105	85,5	
L	81	92	104,5	127,5	142,5	
М	4	5	5	5	5	
Ν	70	70	65	60	55	
R	111	132	155	180	212	

ports ready for restrictors M6x8.5	P, A B (on cover Z only)				
Mass [Kg]	2,1	3,3	5,3	9,5	14,5

1	N. 4 fastening bolts (NOTE 1):
	16 = M8x30 $40 = M20x60$
	<b>25</b> = M12x35 <b>50</b> = M20x60 <b>32</b> = M16x45
2	n° 3 sealing rings 90 Shore :
	<b>16</b> = OR type 2025 (6.07x1.78) (for ND 16 there are only 2 OR)
	25 = OR type 2037 (9.25x1.78)
	<b>32</b> = OR type 2043 (10.82x1.78)
	<b>40</b> and <b>50</b> = OR type 2050 (12.42x1.78)
3	Locating pin:
	$16 = \emptyset 3 x 10$ $40 = \emptyset 5 x 14$
	$25 = \emptyset5x14$ <b>50</b> = $\emptyset6x14$
	<b>32</b> = Ø5x14
4	Identification label
5	Mounting surface ISO 4401-03
	(CETOP 4.2-4-03-350)
6	Proximity sensor
7	Connector for proximity sensor
	(to be ordered separately see par. 10.6)
8	Cartridge valve always supplied with the cover
NOT	<b>E 1</b> : standard dimensions at par. 6.

**NOTE 2**: fastening bolts class 10.9 ISO 4762 are recommended for cover installation (to be ordered separately)

**NOTE 3**: for dimensions of the cartridge valve seat see par. 5

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LCM25Z-QD4 LCM32Z-QD4

LCM40Z-QD4 LCM50Z-QD4 쮯

#### 10.6 - Technical characteristics of proximity sensor and connector

# PROXIMITY SENSOR PNP TYPE

Rated voltage	V DC	24	
Power supply voltage range	V DC	10 ÷ 30	
Absorbed current	mA	200	
Output	normally of	pen contact	
Electric protection	polarity inversion short circuit overvoltage		
Electric connection	with connector		
Max operating pressure	bar 350		
Operating temperature range	°C	-25 / +80	
Class of protection according to IEC EN 60529 standards (atmospheric agents)	IP68		
Spool position LED		NO	

# ELECTRIC CONNECTOR (to be ordered separately) code: ECM3S / M12L / 10

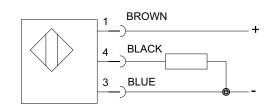
Connector: pre-wired connector M12 - IP68 cable: with 3 conductors 0.34 mm<sup>2</sup> - length 5 mt cable material: polyurethane resin (oil resistant)

GREEN LED: LED: indicates that there is power supply voltage to the connector. If the LED is off, the connector is not powered.

YELLOW LED: show the valve status:

- valve at initial position yellow led ON green led ON
- switched valve yellow led OFF green led ON

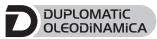
#### CONNECTION SCHEME



valve closed = closed contact ( $A \leftrightarrow B$  intercepted flow) valve open = open contact ( $A \leftrightarrow B$  free flow)

#### SIGNAL STATUS

According to the safety standards rules, the position signal must change its status before the effective valve opening.



DUPLOMATIC OLEODINAMICA S.p.A.

20015 PARABIAGO (MI) • Via M. Re Depaolini 24 Tel. +39 0331.895.111 Fax +39 0331.895.339 www.duplomatic.com • e-mail: sales.exp@duplomatic.com